## Self-Assembly of Colloidal Particles





#### Representative Colloidal Systems



# Examples of Colloidal Dispersions



- Dairy products
- Dressings
- Chocolate





#### Pharmaceutics and cosmetic

- •Water-insoluble pharmaceutics
- •All kind of gels, emulsions and cosmetics







#### Photographic industry

Photographic emulsions (films)
X-ray plates and films
Photography materials (paper ink)

Photocopy materials (paper, ink...)







#### Other

•Agrochemicals, paints, dyestuffs, cement, bitumen....

#### Electrical an Electronic industry

Materials for displays:
phosphors
liquid crystals

Isolating materials



### Emulsion Polymerization Preparation of Monodisperse Polymer Latex Colloids



### Synthesis of Monodisperse Silica Microspheres - Stober Process



#### **Diameter** Control

Size (nm)	TEOS (M)	H2O (M)	NH3 (M)
275	0.3	5.0	0.5
750	0.3	10.0	2.0



## Origin of Surface Charge - $\zeta$ Potential





Polymer chains are entangled and each chain starts and ends with a charged group, which can dissociate in water to provide an electrostatic charge Z\*e

Three-dimensional  $(SiO_2)_n$ network of Stober silica

## Solution pH Determines Particle $\zeta$ -Potentia



ζ-potential of polystyrene and other latex particles are pH independent, while that of silica is highly pH dependent.

### Electrostatic (Repulsive) Force & Electric Double-Layer





## Commercial Monodisperse Colloidal Particle

Company	Contact Information	Size Range	General Comments
Bangs Laboratories [b]	(+1) 317 570 7020 (Tel) (+1) 317 570 7034 (Fax) info@bangslabs.com www.bangslabs.com	0.020-5.0 μm (Polystyrene) 0.3-5.0 μm (Silica)	Polystyrene (dyed, fluorescent, magnetic) and silica spheres Surface groups: carboxylic acid, aliphatic amine, chloromethyl amide, epoxy, hydrazide, aldehyde, aromatic amine, hydroxyl. Also streptavidin, secondary antibodies, Protein A, and biotin.
Duke Scientific [b]	(+1) 650 424 1177 (Tel) (+1) 650 424 1158 (Fax) info@dukesci.com www.dukesci.com	0.020-1.0 μm (Polystyrene) 0.5-1.6 μm (Silica)	Polystyrene (dyed, fluorescent) and silica spheres. Surface groups: carboxylic acid, sulfate, and a variety of others.
Dyno Particles AS	(+47) 63 89 71 00 (Tel) (+47) 63 89 74 72 (Fax) mike.griffiths@pss.aus.net www.pss.aus.net	0.5–20 μm	Polystyrene spheres (0–80% crosslinker DVB for 2–20 $\mu m$ ). Surface groups: carboxylic acid, amine, hydroxyl, and sulfate.
Interfacial Dynamics [b]	(+1) 503 684 8008 (Tel) (+1) 503 684 9559 (Fax) idclatex@teleport.com www.idclatex.com	0.020–10.0 µm	Polystyrene spheres (dyed, fluorescent). Surface groups: carboxylic acid, sulfate and a variety of others.
Nissan Chemicals	(+1) 713 532 4745 (Tel) (+1) 713 532 0363 (Fax) snowtex.com	0.003–0.100 µm	Colloidal silica (various dispersing media), antimony pentoxide
Polyscience [b]	(+1) 215 343 6484 (Tel) (+1) 215 343 0214 (Fax) polysci@tigger.jvnc.net www.polysciences.com	0.05–90 μm (Polystyrene) 0.05–0.45 μm (Silica)	Polystyrene (dyed, fluorescent), silica, and glass spheres. Surface groups: carboxylic acid and sulfate.
Seradyn	(+1) 317 266 2956 (Tel) (+1) 317 266 2991 (Fax) seradyn_particles@seradyn.com ww.seradyn.com	0.05–5.0 µm	Polystyrene spheres (dyed, fluorescent, magnetic). Surface groups: carboxylic acid, streptavidin, and sulfate.

## Photonic Crystals: Periodic Surprises in Electromagnetism





### Photonic Crystals

Photonic crystals are periodic dielectric materials.



(J.D. Joannopoulos et al., Photonic Crystals: Modeling the Flow of Light, 1995)



## Fabrication of 3D Photonic Crystals



#### Bottom-Up Assembly







國立中國人民 Qi et al., Nature 429, 538, 2004) (http://aussie-opal.com/lr2mulbl.jpg)

## Colloidal Epitaxy for Colloidal Single Crystals





- Slow deposition of colloidal particles
   PMMA Gold onto a patterned substrate car direct the crystallization of bulk
   Cover glass colloidal single crystals.
  - Confocal microscopy reveals realspace structure of fluorescent particles.

(A. van Blaaderen et al., Nature 385, 321, 1997)

## Physical Confinement Induced Crystallization



- A large variety of colloidal particles, including silica, polymer latex, titania, AgSe, Se have been assembled using the physical confinement method.
- Patterned relief structures on substrate lead to assemblies of colloidal particles with different surface topologies.



(Adv. Mater. 10, 1028, 1998)

## Vertical Convective Self-Assembly



- Substrate: glass, Si.
- Substrate shapes: planar, curved.
- Colloids: silica, latex.
- Crystal size: centimeters.
- Mrystallization time: days.

(Chem. Mater. 12, 1431, 1999)

## Planar Colloidal Single Crystals



Single-crystalline ordering over centimeter scale.
Method provides thick (~ 100 µm) films.

## Crystal Thickness & Particle Conc.





Lower Particle volume fraction Higher Particle volume fraction --- 10 layers --- 50 layers



## Crystal Thickness & Particle Size



Particle size = 200 nm --- 14 layers



Particle size = 400 nm --- 7 layers



## Good Agreement of Data and Theory Using Film Formation Model





## Extending the Size Range of Particles Using Convective Self-Assembly



## Colloidal Crystals by Spin-Coating



- The six-arm star is caused by Bragg's diffraction of visible light.
- The particle spacing and crystal thickness are ontrollable.

Stand P. et al, J. Amer. Chem. Soc. (2004)





#### Spin-Coating Mechansim



#### Shear aligned hcp layers



Non-close-packed crystal Shear force causes the formation of hexagonal closepacked layers.

Normal pressure created by material spin-off and polymerization squeeze hcp layers into each other to form

Diang, P., Chemical Communications (2005) of structures.

#### Colloidal Crystals on Polymer





$$\lambda_{\max} = 2n_{avg}d$$

n - Refractive Index d - Inter-Plane Distance

Jiang, P. et al, *Chem Mater* (1999)





National ChungHsing University



Yang, H. et al, Langmuir (2013)

## Minimal Volume Fraction Achieved by Spin Coating



 國立中興大學 National Chung Heine University

#### Compatible With Standard Microfabrication



## Nature is the Ultimate Nanotechnologist Antireflection Coatings





### Bat / Dolphine Biosonar



Bats and dolphins seek out prey by emitting ultrasonic waves And echoes to determine where the prey is.



### Moth-Eye Structures



## Antireflection Coating Applications



Optimum Refractive Index Value  $n_1 = \sqrt{n_0 n_S}$ Reflection Coefficient  $(n_0 - n_S)^2$ 

$$c = \left(\frac{n_0 - n_S}{n_0 + n_S}\right)^2$$



Antiglare Coatings

#### Artifactual Antireflection Coatings



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